KORACHEM

SAFETY DATA SHEET of:

EPISOL PRIMER RFE CMP B

Revision date: Thursday, October 9, 2025

S138.262

SECTION 1: Identification of the substance/mixture and of the company/undertaking:

1.1 Product identifier:

EPISOL PRIMER RFE CMP B

UFI: /

1.2 Relevant identified uses of the substance or mixture and uses advised against:

For professional use only

Concentration in use: /

1.3 Details of the supplier of the safety data sheet:

KORACHEM NV

Gulkenrodestraat 3

B2160 Wommelgem

Phone: 033200211 — E-mail: info@korachem.com — Website: http://www.korachem.com/

1.4 Emergency telephone number:

+32 70 245 245

SECTION 2: Hazards identification:

2.1 Classification of the substance or mixture:

Classification of the substance or mixture in accordance with regulation (EU) 1272/2008

H314 Skin Corr. 1B H318 Eye Dam. 1 H317 Skin Sens. 1A H361fd Repr. 2 H373 STOT RE 2 H411 Aquatic Chronic 2

2.2 Label elements:

Pictograms

Signal word

Danger

Hazard statements

H314 Skin Corr. 1B H318 Eye Dam. 1:	Causes severe skin burns and eye damage.
H317 Skin Sens. 1A:	May cause an allergic skin reaction.
H361fd Repr. 2:	Suspected of damaging fertility. Suspected of damaging the unborn child.
H373 STOT RE 2:	May cause damage to organs through prolonged or repeated exposure.
H411 Aquatic Chronic 2:	Toxic to aquatic life with long lasting effects.

Precautionary statements

P260:	Do not breathe dust/vapours/spray.
P303+P361+P353:	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower.
P305+P351+P338:	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310:	Immediately call a POISON CENTER or doctor.
P362+P364:	Take off contaminated clothing and wash it before reuse.
P405:	Store locked up.
P501:	Dispose of contents/container in accordance with local/regional/national/international regulations.

Contains

Reaction mass of (1-phenylethyl)phenols and bis-(1-phenylethyl)phenols Isophoronediamine N-(2-Aminoethyl)piperazine polyoxypropylenediamine

2.3 Other hazards:

None

SECTION 3: Composition/information on ingredients:

3.2 Mixtures:

Isophoronediamine	≤ 30 %	CAS number:	2855-13-2
		EINECS:	220-666-8
		REACH Registration number:	01-2119514687-32
		CLP Classification:	H302 Acute tox. 4 H314 Skin Corr. 1B H318 Eye Dam. 1 H317 Skin Sens. 1
		Additional data:	Skin Sens. 1A H317 >0,001 % ; ATE (H302) 1030 mg/kg
Reaction mass of (1-phenylethyl)phenols and bis-(1-phenylethyl)phenols	≤ 30 %	CAS number:	/
		EINECS:	701-443-9
		REACH Registration number:	01-2119980970-27
		CLP Classification:	H315 Skin Irrit. 2 H317 Skin Sens. 1A H411 Aquatic Chronic 2

polyoxypropylenediamine	≤ 30 %	CAS number: EINECS: REACH Registration number: CLP Classification:	9046-10-0 618-561-0 01-2119557899-12 H302 Acute tox. 4 H314 Skin Corr. 1C H318 Eye Dam. 1 H411 Aquatic Chronic 2
N-(2-Aminoethyl)piperazine	≤ 10 %	CAS number: EINECS: REACH Registration number: CLP Classification:	140-31-8 205-411-0 01-2119471486-30 H302 Acute tox. 4 H311 Acute tox. 3 H314 Skin Corr. 1B H318 Eye Dam. 1 H317 Skin Sens. 1 H361fd Repr. 2 H372 STOT RE 1 H412 Aquatic Chronic 3
2,4,6-Tris(dimethyl amino methyl)phenol	≤ 5 %	CAS number: EINECS: REACH Registration number: CLP Classification:	90-72-2 202-013-9 01-2119560597-27 H302 Acute tox. 4 H315 Skin Irrit. 2 H319 Eye Irrit. 2

For the full text of the H phrases mentioned in this section, see section 16.

SECTION 4: First aid measures:

4.1 Description of first aid measures:

Always ask medical advice as soon as possible should serious or continuous disturbances occur.

Skin contact: Remove contaminated clothing, rinse skin with plenty of water and immediately transport to hospital.

Eye contact: Thoroughly rinse with water (contact lenses to be removed if this is easily done) then take to physician.

Ingestion: Rinse mouth, do not induce vomiting, take to hospital immediately.

Inhalation: Let sit upright, fresh air, rest and take to hospital.

4.2 Most important symptoms and effects, both acute and delayed:

Skin contact: Caustic, redness, pain, serious burns

Eye contact: Caustic, redness, blurred vision, pain

Ingestion: Caustic, lack of breath, vomiting, blisters on lips and tongue, burning pain in mouth and throat, gullet and stomach

Inhalation: Headache, dizziness, nausea, drowsiness, unconsciousness

4.3 Indication of any immediate medical attention and special treatment needed:

None

SECTION 5: Firefighting measures:

5.1 Extinguishing media:

CO2, foam, powder, sprayed water

5.2 Special hazards arising from the substance or mixture:

None

5.3 Advice for firefighters:

Extinguishing agents to be avoided: None

SECTION 6: Accidental release measures:

6.1 Personal precautions, protective equipment and emergency procedures:

Do not walk into or touch spilled substances and avoid inhalation of fumes, smoke, dusts and vapours by staying up wind. Remove any contaminated clothing and used contaminated protective equipment and dispose of it safely.

6.2 Environmental precautions:

Do not allow to flow into sewers or open water.

6.3 Methods and material for containment and cleaning up:

Contain released substance, store into suitable containers. If possible, remove by using absorbent material.

6.4 Reference to other sections:

For further information, check sections 8 & 13.

SECTION 7: Handling and storage:

7.1 Precautions for safe handling:

Handle with care to avoid spillage.

7.2 Conditions for safe storage, including any incompatibilities:

Keep in a sealed container in a closed, frost-free, ventilated room.

7.3 Specific end use(s):

For professional use only

SECTION 8: Exposure controls/personal protection:

8.1 Control parameters:

Listing of the hazardous ingredients in section 3, of which the workplace exposure limit values are known

/

8.2 Exposure controls:

Inhalation protection:	Use with sufficient exhaust ventilation. If necessary, use an air-purifying face mask in case of respiratory hazards. Use the ABEK type as protection against these troublesome levels.	
Skin protection:	Handling with Viton-gloves (EN 374). Breakthrough time: >480' Material thickness: 0,7 mm. Thoroughly check gloves before use. Take of the gloves properly without touching the outside with your bare hands. The manufacturer of the protective gloves has to be consulted about the suitability for a specific work station. Wash and dry your hands.	
Eye protection:	Keep an eye-rinse bottle within reach. Tight-fitting safety goggles. Wear a face shield and protective suit in case of exceptional processing problems.	
Other protection:	Wear impermeable clothing. The type of protective equipment depends on the concentration and amount of hazardous substances at the work station in question.	
Environmental controls:	Comply with applicable environmental regulations limiting discharge to air, water and soil. Protect the environment by applying appropriate control measures to prevent or limit emissions. For further information, check sections 6 and 13.	
Engineering controls:	The level of protection and types of controls necessary will vary depending upon potential exposure conditions. Adequate ventilation should be provided so that exposure limits are not exceeded. For further information, check section 7.	

SECTION 9: Physical and chemical properties:

9.1 Information on basic physical and chemical properties:

Physical state, 20°C:	Liquid
Colour:	colourless
Odour:	characteristic
Melting point/freezing point:	/
Boiling point/Boiling range:	220 °C — 253 °C
Flammability (solid, gas):	Not applicable
Lower explosive limit, (Vol %):	/
Upper explosive limit, (Vol %):	/
Flash point:	/
Auto-ignition temperature:	/
Decomposition temperature:	/
pH:	/
pH 1% diluted in water:	/
Kinematic viscosity, 40°C:	121 mm²/s
Solubility in water:	Not soluble
Partition coefficient: n-octanol/water (log value):	Not applicable
Vapour pressure, 20°C,:	/
Relative density, 20°C:	0.9900 kg/l
Vapour density:	Not applicable
Particle characteristics:	/

9.2 Other information:

Dynamic viscosity, 20°C:	120 mPa.s

Sustained combustion test: /
Evaporation rate (n-BuAc = 1): /
Volatile organic component (VOC): /
Volatile organic component (VOC): 99.000 g/l

SECTION 10: Stability and reactivity:

10.1 Reactivity:

Stable under normal conditions.

10.2 Chemical stability:

Extremely high or low temperatures.

10.3 Possibility of hazardous reactions:

None

10.4 Conditions to avoid:

Protect from sunlight and do not expose to temperatures exceeding + 50°C.

10.5 Incompatible materials:

Acids, alkalines, oxidants, reductants

10.6 Hazardous decomposition products:

Under recommended usage conditions, hazardous decomposition products are not expected.

SECTION 11: Toxicological information:

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008:

a) acute toxicity:

Not classified according to the CLP calculation method

Calculated acute toxicity, ATE oral: 905.884 mg/kg
Calculated acute toxicity, ATE dermal: 1,948.052 mg/kg

Isophoronediamine	LD50 oral, rat:	1,030 mg/kg
	LD50 dermal, rabbit:	≥ 5,000 mg/kg
	LC50, Inhalation, rat, 4h:	≥ 50 mg/l
Reaction mass of (1-phenylethyl)phenols and bis-(1-phenylethyl)phenols	LD50 oral, rat:	≥ 5,000 mg/kg
	LD50 dermal, rabbit:	≥ 5,000 mg/kg
	LC50, Inhalation, rat, 4h:	≥ 50 mg/l
polyoxypropylenediamine	LD50 oral, rat:	475 mg/kg
	LD50 dermal, rabbit:	≥ 5,000 mg/kg
	LC50, Inhalation, rat, 4h:	≥ 50 mg/l

N-(2-Aminoethyl)piperazine	LD50 oral, rat: LD50 dermal, rabbit: LC50, Inhalation, rat, 4h:	500 mg/kg 300 mg/kg ≥ 50 mg/l
2,4,6-Tris(dimethyl amino methyl)phenol	LD50 oral, rat: LD50 dermal, rabbit: LC50, Inhalation, rat, 4h:	1,900 mg/kg ≥ 5,000 mg/kg ≥ 50 mg/l

b) skin corrosion/irritation:

H314 Skin Corr. 1B H318 Eye Dam. 1: Causes severe skin burns and eye damage.

c) serious eye damage/irritation:

H314 Skin Corr. 1B H318 Eye Dam. 1: Causes severe skin burns and eye damage.

d) respiratory or skin sensitisation:

H317 Skin Sens. 1A: May cause an allergic skin reaction.

e) germ cell mutagenicity:

Not classified according to the CLP calculation method

f) carcinogenicity:

Not classified according to the CLP calculation method

g) reproductive toxicity:

H361fd Repr. 2: Suspected of damaging fertility. Suspected of damaging the unborn child.

h) STOT-single exposure:

Not classified according to the CLP calculation method

i) STOT-repeated exposure:

H373 STOT RE 2: May cause damage to organs through prolonged or repeated exposure.

j) aspiration hazard:

Not classified according to the CLP calculation method

11.2 Information on other hazards:

No additional data available

SECTION 12: Ecological information:

12.1 Toxicity:

Isophoronediamine	EC50 (Algae):	12 mg/L (Scenedesmus)(72h)
Reaction mass of (1-phenylethyl)phenols and bis-(1-phenylethyl)phenols	LC50 (Fish): EC50 (Daphnia): EC50 (Algae):	14,8 mg/l 4,6 mg/l 3,14 mg/l

polyoxypropylenediamine	LC50 (Fish):	> 15 mg/L (96h)
	NOEC (Fish):	15 mg/L (96h)
	EC50 (Daphnia):	418,34 mg/L (48h)
	NOEC (Daphnia):	200 mg/L (48h)
	NOEC (Algae):	100 mg/L (24h)
	EC50 (soil microorganisms):	750 mg/L (3h)
2,4,6-Tris(dimethyl amino methyl)phenol	EC50 (Algae):	84 mg/L (72h)

12.2 Persistence and degradability:

No additional data available

12.3 Bioaccumulative potential:

No additional data available

12.4 Mobility in soil:

Water hazard class, WGK (AwSV): 3

Solubility in water: Not soluble

12.5 Results of PBT and vPvB assessment:

No additional data available

12.6 Endocrine disrupting properties:

No additional data available

12.7 Other adverse effects:

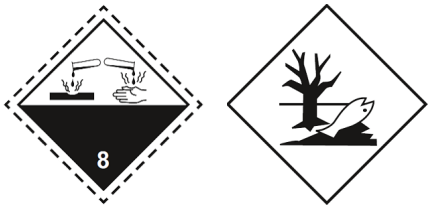
No additional data available

SECTION 13: Disposal considerations:

13.1 Waste treatment methods:

Draining into the sewers is not permitted. Removal should be carried out by licensed services. Possible restrictive regulations by local authority should always be adhered to.

SECTION 14: Transport information:



14.1 UN number or ID number:

2735

14.2 UN proper shipping name:

UN 2735 Amines, liquid, corrosive, n.o.s. (mixture with Isophoronediamine; Reaction mass of (1-phenylethyl)phenols and bis-(1-phenylethyl)phenols), 8, II, (E)

14.3 Transport hazard class(es):

Class(es): 8

Identification number of the hazard: 80

14.4 Packing group:

II

14.5 Environmental hazards:

Environmentally hazardous

14.6 Special precautions for user:

Hazard characteristics: Risk of burns. Risk to the aquatic environment and the sewerage system.

Additional guidance: Not applicable

14.7 Maritime transport in bulk according to IMO instruments:

Not applicable

SECTION 15: Regulatory information:

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture:

Water hazard class, WGK (AwSV): 3

Volatile organic component (VOC): /

Volatile organic component (VOC): 99.000 g/l

Composition by regulation (EC) 648/2004:

15.2 Chemical Safety Assessment:

No data available

SECTION 16: Other information:

Legend to abbreviations used in the safety data sheet:

ADR: The European Agreement concerning the International Carriage of Dangerous Goods by Road

ATE: Acute Toxicity Estimate

BCF: Bioconcentration factor

CAS: Chemical Abstracts Service

CLP: Classification, Labelling and Packaging of chemicals

EINECS: European INventory of Existing commercial Chemical Substances

LC50: median Lethal Concentration for 50% of subjects

LD50: median Lethal Dose for 50% of subjects

Nr.: Number

PBT:	Persistent, Toxic, Bioaccumulative
STOT:	Specific Target Organ Toxicity
UFI:	Unique Formula Identifier
vPvB:	very Persistent and very Bioaccumulative substances
WGK:	Water hazard class
WGK 1:	Slightly hazardous for water
WGK 2:	Hazardous for water
WGK 3:	Extremely hazardous for water

Legend to the H Phrases used in the safety data sheet

H302 Acute tox. 4: Harmful if swallowed. H311 Acute tox. 3: Toxic in contact with skin. H314 Skin Corr. 1B H318 Eye Dam. 1: Causes severe skin burns and eye damage. H314 Skin Corr. 1C H318 Eye Dam. 1: Causes severe skin burns and eye damage. H315 Skin Irrit. 2: Causes skin irritation. H317 Skin Sens. 1: May cause an allergic skin reaction. H317 Skin Sens. 1A: May cause an allergic skin reaction. H319 Eye Irrit. 2: Causes serious eye irritation. H361fd Repr. 2: Suspected of damaging fertility. Suspected of damaging the unborn child. H372 STOT RE 1: Causes damage to organs through prolonged or repeated exposure. H373 STOT RE 2: May cause damage to organs through prolonged or repeated exposure. H411 Aquatic Chronic 2: Toxic to aquatic life with long lasting effects. H412 Aquatic Chronic 3: Harmful to aquatic life with long lasting effects.

CLP Calculation method

Calculation method

Reason of revision, changes of following items

Section: 11

SDS reference number

ECM-106470,00

This safety information sheet has been compiled in accordance with annex II/A of the regulation (EU) No 2020/878. Classification has been calculated in accordance with European regulation 1272/2008 with their respective amendments. It has been compiled with the utmost care. We cannot, however, accept responsibility for damage, of any kind, that may be caused by using these data or the product concerned. To use this preparation for an experiment or a new application , the user must carry out a material suitability and safety study himself.